

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 1/14 Replaced revision:1 (Dated: 8/10/2015)

Safety Data Sheet

According to U.S.A. Federal Hazcom 2012

1. Identification

1.1. Product identifier

Code: **A00672**
Product name: **Ammonium Hydroxide 50% v/v**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: **For Laboratory Use Only.**

1.3. Details of the supplier of the safety data sheet

Name: **EXAXOL CHEMICAL CORPORATION**
Full address: **14325 60 TH ST N**
District and Country: **33760 CLEARWATER - FLORIDA**
US
Tel. **1-727-524-7732**
Fax **1-727-532-8221**

e-mail address

info@exaxol.com

1.4. Emergency telephone number

For urgent inquiries refer to
1-800-255-3924
ChemTel Inc.

2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200). The product thus requires a safety datasheet. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Classification and Hazard Statement

Hazard pictograms:

Skin corrosion, category 1

Causes severe skin
burns and eye
damage.

Serious eye damage, category 1

Causes serious eye
damage.

Specific target organ toxicity - single exposure, category 3

May cause
respiratory irritation.

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 2/14 Replaced revision:1 (Dated: 8/10/2015)



Signal words:

Danger

Hazard statements:

H314 Causes severe skin burns and eye damage.
H335 May cause respiratory irritation.

Precautionary statements:

Prevention:

P260 Do not breathe dust / fume / gas / mist / vapours / spray.
P280 Wear protective gloves/ protective clothing / eye protection / face protection.
P271 Use only outdoors or in a well-ventilated area.
P264 Wash skin thoroughly after handling.

Response:

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water / shower.
P310 Immediately call a POISON CENTER / doctor.
P304+P340 IF INHALED: remove person to fresh air and keep comfortable for breathing.
P363 Wash contaminated clothing before reuse.

Storage:

P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents / container to an approved waste disposal plant.

2.2. Other hazards

Environmental classification as for Reg. (EU) 1272/2008 (CLP):

The product is classified as hazardous for environment pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP).

Classification and Hazard Statement

Hazardous to the aquatic environment, acute toxicity, category 1

Very toxic to aquatic life.

Hazard pictograms:



Signal words:

Warning

Hazard statements:

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 3/14 Replaced revision:1 (Dated: 8/10/2015)

H400 Very toxic to aquatic life.

Precautionary statements:

Prevention:

P273 Avoid release to the environment.

Response:

P391 Collect spillage.

Storage:

--

Disposal:

P501 Dispose of contents / container to an approved waste disposal plant.

Additional hazards

Information not available

3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification:
WATER		
CAS 7732-18-5	$50 \leq x < 52$	
EC 231-791-2		
INDEX -		
AMMONIA		
CAS 1336-21-6	$50 \leq x < 52$	Skin corrosion, category 1B H314, Serious eye damage, category 1 H318, Specific target organ toxicity - single exposure, category 3 H335, Hazardous to the aquatic environment, acute toxicity, category 1 H400 M=1
EC 215-647-6		
INDEX 007-001-01-2		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

4. First-aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 4/14 Replaced revision:1 (Dated: 8/10/2015)

5. Fire-fighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

7. Handling and storage

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 5/14 Replaced revision:1 (Dated: 8/10/2015)

eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

8. Exposure controls/personal protection

8.1. Control parameters

Regulatory References:

EU	OEL EU	Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 91/322/EEC. ACGIH 2018
	TLV-ACGIH	

AMMONIA					
Threshold Limit Value					
Type	Country	TWA/8h		STEL/15min	
		mg/m3	ppm	mg/m3	ppm
TLV-ACGIH	-	17	25	24	35
OEL	EU	14	20	36	50

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. Personal protective equipment must comply with current regulations.

HAND PROTECTION
Protect hands with category III work gloves (OSHA 29 CFR 1910.138).
The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.
The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION
Wear category I professional long-sleeved overalls and safety footwear. Wash body with soap and water after removing protective clothing.

EYE PROTECTION
Wear airtight protective goggles (OSHA 29 CFR 1910.133).

RESPIRATORY PROTECTION
If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, wear a mask with a NIOSH certified filter, whose class must be chosen according to the limit of use concentration (NIOSH 42 CFR 84, OSHA 29 CFR 1910.134). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.
Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 6/14 Replaced revision:1 (Dated: 8/10/2015)

values considered. The protection provided by masks is in any case limited.
If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus or external air-intake breathing apparatus. For a correct choice of respiratory protection device, see standard NIOSH 42 CFR 84, OSHA 29 CFR 1910.134.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid
Colour	Not available
Odour	Not available
Odour threshold	Not available
pH	Not available
Melting point / freezing point	Not available
Initial boiling point	Not available
Boiling range	Not available
Flash point	> 93 °C
Evaporation Rate	Not available
Flammability of solids and gases	Not available
Lower inflammability limit	Not available
Upper inflammability limit	Not available
Lower explosive limit	Not available
Upper explosive limit	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density	0.95
Solubility	Not available
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	Not available
Explosive properties	Not available
Oxidising properties	Not available

9.2. Other information

Information not available

10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

AMMONIA

Corrodes: aluminium,iron,zinc,copper,copper alloys.

10.2. Chemical stability

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 7/14 Replaced revision:1 (Dated: 8/10/2015)

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

AMMONIA

Risk of explosion on contact with: strong acids,iodine.May react dangerously with: strong bases.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

AMMONIA

Incompatible with: silver,silver salts,lead,lead salts,zinc,zinc salts,hydrochloric acid,nitric acid,oleum,halogens,acrolein,nitromethane,acrylic acid.

10.6. Hazardous decomposition products

AMMONIA

May develop: nitric oxide.

11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.
It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 8/14 Replaced revision:1 (Dated: 8/10/2015)

Information not available

ACUTE TOXICITY

AMMONIA

LD50 (Oral) 350 mg/kg Rat

SKIN CORROSION / IRRITATION

Corrosive for the skin

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye damage

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

May cause respiratory irritation

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

12. Ecological information

This product is dangerous for the environment and highly toxic for aquatic organisms.

12.1. Toxicity

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 9/14 Replaced revision:1 (Dated: 8/10/2015)

AMMONIA	
LC50 - for Fish	47 mg/l/96h Channa punctata
EC50 - for Crustacea	20 mg/l/48h Daphnia magna

12.2. Persistence and degradability

AMMONIA
Degradability: information not available

12.3. Bioaccumulative potential

Information not available

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

12.6. Other adverse effects

Information not available

13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.
CONTAMINATED PACKAGING
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

14. Transport information

14.1. UN number

ADR / RID, IMDG, 2672
IATA:

14.2. UN proper shipping name

ADR / RID:	AMMONIA SOLUTION
IMDG:	AMMONIA SOLUTION
IATA:	AMMONIA SOLUTION

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 10/14 Replaced revision:1 (Dated: 8/10/2015)

14.3. Transport hazard class(es)

ADR / RID:	Class: 8	Label: 8
IMDG:	Class: 8	Label: 8
IATA:	Class: 8	Label: 8



14.4. Packing group

ADR / RID, IMDG, IATA: III

14.5. Environmental hazards

ADR / RID:	Environmentally Hazardous
IMDG:	Marine Pollutant
IATA:	NO



For Air transport, environmentally hazardous mark is only mandatory for UN 3077 and UN 3082.

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 80	Limited Quantities: 5 L	Tunnel restriction code: (E)
	Special Provision: -		
IMDG:	EMS: F-A, S-B	Limited Quantities: 5 L	
IATA:	Cargo:	Maximum quantity: 60 L	Packaging instructions: 856
	Pass.:	Maximum quantity: 5 L	Packaging instructions: 852
	Special Instructions:	A64, A803	

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

U.S. Federal Regulations

TSCA:

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 11/14 Replaced revision:1 (Dated: 8/10/2015)

All components are listed on TSCA Inventory.

Clean Air Act Section 112(b):

No component(s) listed.

Clean Air Act Section 602 Class I Substances:

No component(s) listed.

Clean Air Act Section 602 Class II Substances:

No component(s) listed.

Clean Water Act –
Priority Pollutants:

No component(s) listed.

Clean Water Act –
Toxic Pollutants:

No component(s) listed.

DEA List I Chemicals (Precursor Chemicals):

No component(s) listed.

DEA List II Chemicals (Essential Chemicals):

No component(s) listed.

EPA List of Lists:

313 Category Code:

1336-21-6 AMMONIA

EPCRA 302 EHS TPQ:

No component(s) listed.

EPCRA 304 EHS RQ:

No component(s) listed.

CERCLA RQ:

1336-21-6 AMMONIA

EPCRA 313 TRI:

1336-21-6 AMMONIA

RCRA Code:

No component(s) listed.

CAA 112 (r) RMP TQ:

No component(s) listed.

State Regulations

Massachussetts:

1336-21-6	AMMONIA
-----------	---------

Minnesota:

No component(s) listed.

New Jersey:

1336-21-6	AMMONIA
-----------	---------

New York:

1336-21-6	AMMONIA
-----------	---------

Pennsylvania:

1336-21-6	AMMONIA
-----------	---------

California:

1336-21-6	AMMONIA
-----------	---------

Proposition 65:

International Regulations

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Candadian WHMIS

Information not available

16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 13/14 Replaced revision:1 (Dated: 8/10/2015)

H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.

LEGEND:

- 313 CATEGORY CODE: Emergency Planning and Community Right-to Know Act Section 313 Category Code
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAA 112 ® RMP TQ: Risk Management Plan Threshold Quantity (Clean Air Act Section 112®)
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CERCLA RQ: Reportable Quantity (Comprehensive Environment Response, Compensation, and Liability Act)
- CLP: EC Regulation 1272/2008
- DEA: Drug Enforcement Administration
- EmS: Emergency Schedule
- EPA: US Environmental Protection Agency
- EPCRA: Emergency Planning and Community Right-to Know Act
- EPCRA 302 EHS TPQ: Extremely Hazardous Substance Threshold Planning Quantity (Section 302 Category Code)
- EPCRA 304 EHS RQ: Extremely Hazardous Substance Reportable Quantity (Section 304 Category Code)
- EPCRA 313 TRI: Toxics Release Inventory (Section 313 Category Code)
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PEL: Predicted exposure level
- RCRA Code: Resource Conservation and Recovery Act Code
- REL: Recommended exposure limit
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TSCA: Toxic Substances Control Act
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- WHMIS: Workplace Hazardous Materials Information System.

GENERAL BIBLIOGRAPHY:

- GHS rev. 3
- The Merck Index. 10th Edition
- Handling Chemical Safety
- Niosh - Registry of Toxic Effects of Chemical Substances
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy
- 6 NYCRR part 597
- Cal/OSHA website
- California Safe Drinking Water and Toxic Enforcement Act
- EPA website
- Hazard Communication Standard (HCS 2012)
- IARC website
- List Of Lists EPA: Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112® of the Clean Air Act
- Massachusetts 105 CMR Department of public health 670.000: "Right to Know"
- Minnesota Chapter 5206 Department Of Labor and Industry Hazardous Substances, Employee "Right to Know".
- New Jersey Worker and Community Right to know Act N.J.S.A.
- NTP. 2011. Report on Carcinogens, 12th Edition.

EXAXOL CHEMICAL CORPORATION	Revision nr. 2 Dated 9/8/2025
A00672 - Ammonium Hydroxide 50% v/v	Printed on 9/8/2025 Page n. 14/14 Replaced revision:1 (Dated: 8/10/2015)

- OSHA website
- Pennsylvania, Hazardous Substance List, Chapter 323

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.
This document must not be regarded as a guarantee on any specific product property.
The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.
Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:
The following sections were modified:
01 / 02 / 03 / 04 / 08 / 09 / 10 / 11 / 12 / 13 / 14 / 16.